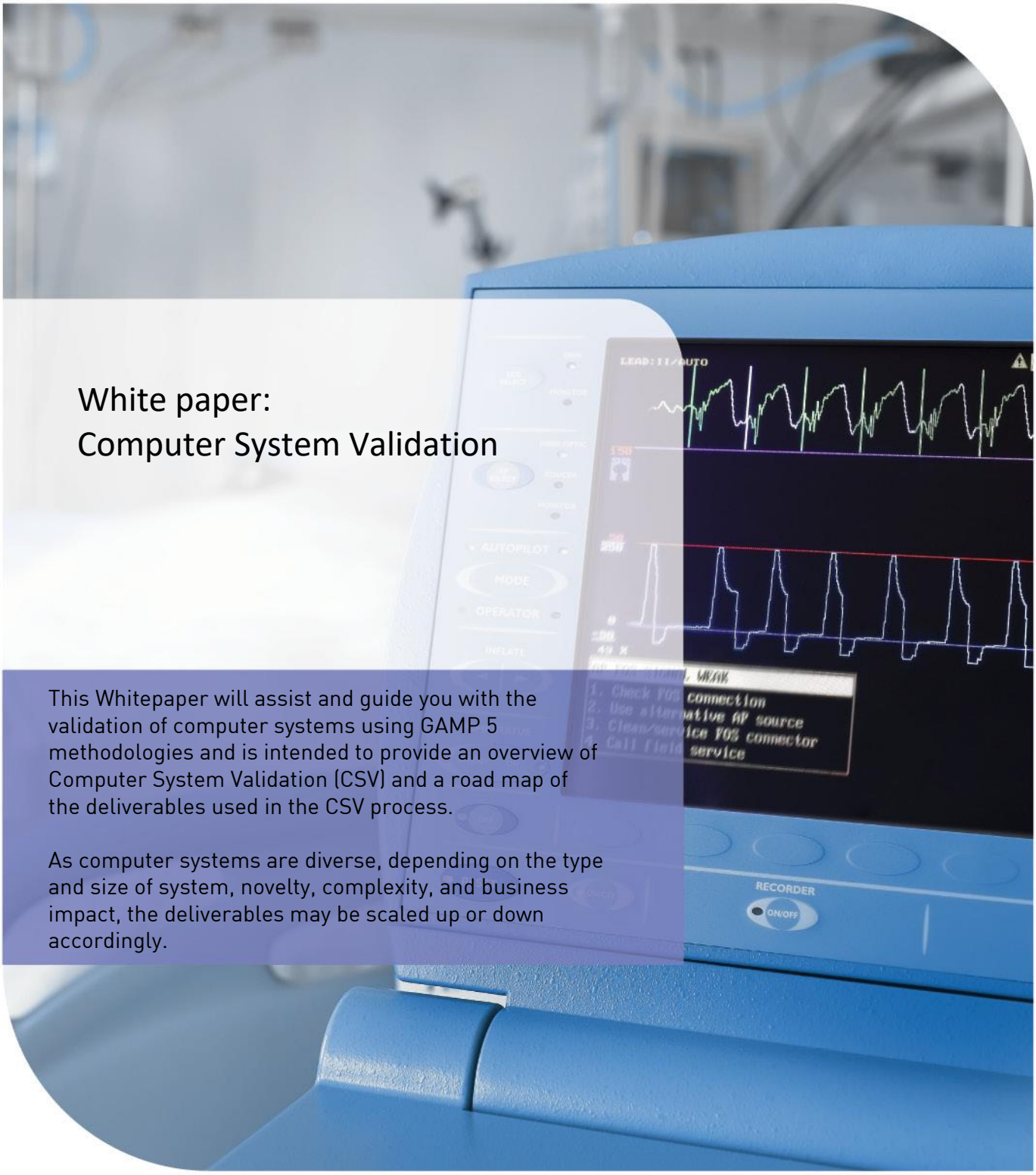

White paper:
Computer System Validation

This Whitepaper will assist and guide you with the validation of computer systems using GAMP 5 methodologies and is intended to provide an overview of Computer System Validation (CSV) and a road map of the deliverables used in the CSV process.

As computer systems are diverse, depending on the type and size of system, novelty, complexity, and business impact, the deliverables may be scaled up or down accordingly.

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Introduction

This whitepaper is intended as a guide to assist your organization with Computer System Validation (CSV) and provides an overview of CSV methodologies and a road map of the deliverables used in the CSV process. As computer systems are diverse, depending on the type and size of system, novelty, complexity and business impact, the deliverables may be scaled up or down accordingly.

The CSV process discussed in this whitepaper is based on the GAMP 5 framework, as it provides an excellent and pragmatic approach for CSV which, when followed, will ensure your computerized systems are fit for purpose, will meet the needs of your business, and are compliant with current regulations.

Validation Process

The range of activities required to validate a computerized system is determined by its GAMP 5 software and hardware categorization, GxP impact, applicable electronic records and electronic signatures requirements, data integrity, and its risk-based lifecycle approach.

There are four life cycle phases of a computer system that are employed by GAMP 5: concept, project, operation and retirement. Various activities take place in more than one phase, hence a fifth phase, multi-phase, is documented here to describe these cross-phase activities.

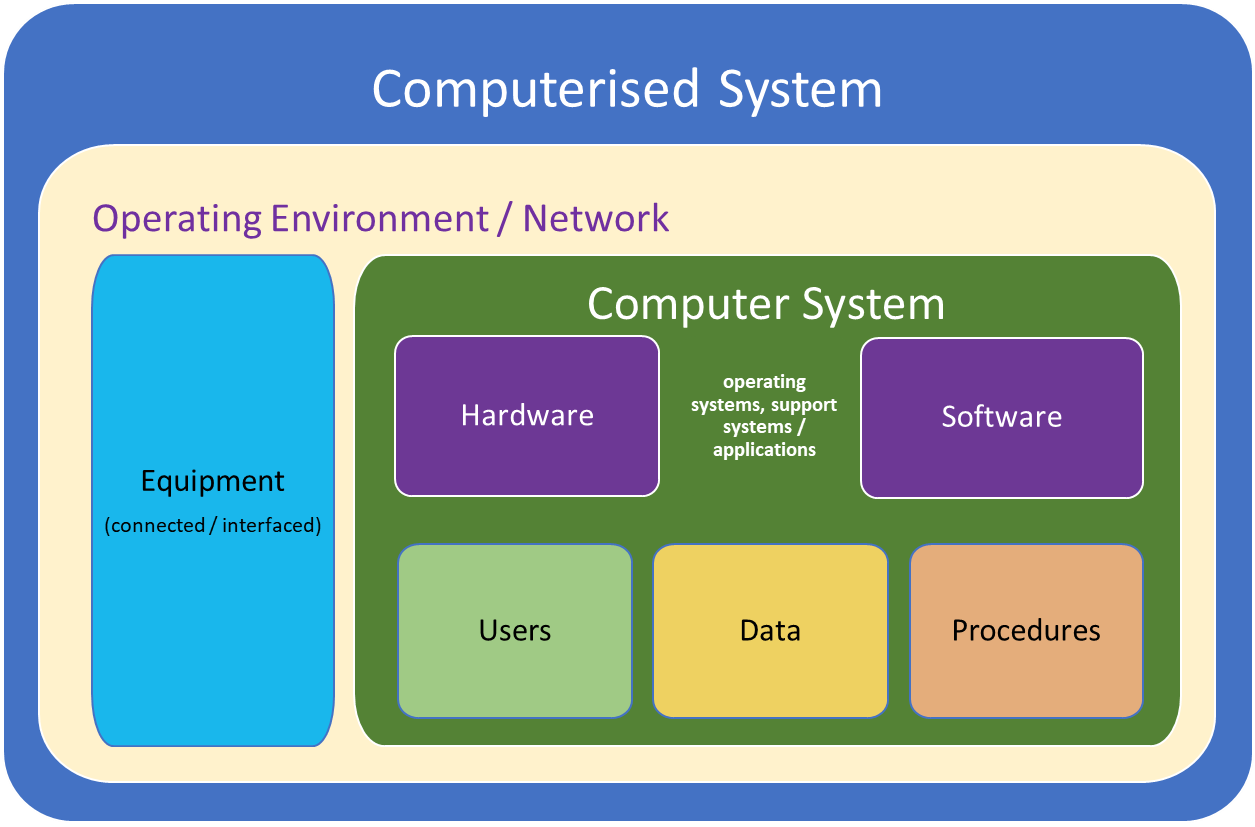

Figure 1: Computer System vs Computerised System

Concept Phase

System Software and Hardware Categorization

The following GAMP 5 software and hardware categories are used to establish the validation approach and determine the deliverables:

- Category 1 – Infrastructure Software
- Category 3 – Non-Configured Products
- Category 4 – Configured Products
- Category 5 – Custom Applications
- Hardware Category 1 – Standard Hardware Components
- Hardware Category 2 – Custom Built Hardware Components

GxP Impact Assessment

The GxP impact assessment is carried out to determine if the computer system has an impact on product quality, patient safety or data integrity. All GxP impact computer systems must comply with applicable regulatory requirements.

Electronic Records and Electronic Signatures (ERES) Assessment

An assessment is carried out to establish if the system needs to meet the requirements of electronic records and electronic signatures by determining what electronic records are created by the system, how those records are maintained and how the records will be signed, either by hand or electronically.

Project Phase

Supplier Assessment

The system supplier must be assessed to determine their suitability to provide a quality system that meets all requirements. Confidence will be gained through their adherence to a documented Pharmaceutical Quality System (PQS) and Software Development Life Cycle (SDLC).

The assessment may take the form of a basic checklist, a postal questionnaire, or an onsite audit, depending on the outcome of the risk assessment. Supplier selection should then be documented in a report, along with whether the supplier documentation will be leveraged or not.

Risk Management

Risk assessments should be performed at various key stages of the validation process by a multidisciplinary team so that a full understanding of all processes and requirements are covered and considered. This helps to identify and manage risks to patient safety, product quality and data integrity.

An initial risk assessment is conducted early on in the project phase so that the results can be used in the validation plan, along with the outcome of activities in the concept phase, to define

the depth and rigour of required activities and compile a list of deliverables. This produces a validation approach that is commensurate with the level of risk the system poses.

A functional risk assessment is performed following approval of the functional specification and/or technical documentation, to identify potential risks. Mitigation activities are then planned to manage the identified risks and allow focusing on critical areas, e.g., by modifying functionality, detailed testing, procedural controls or training.

Further risk assessments can be performed during the project such as testing and deployment, and for other activities throughout the life of the system.

A risk assessment uses a simple scoring system documented in a matrix to produce the level of risk. Depending on the detail of the risk assessment, various types of risk assessment scoring matrices can be used. Typically, a scoring of 1 to 3 and low, medium and high are used to judge the severity of the risk, the likelihood of occurrence and the probability of detection to attain an overall risk level.

Like in any risk assessment methodologies, an effectiveness review of the defined mitigations is as important. This will ascertain that identified risks are addressed and are low enough to accept the system's inherent risks.

Validation Plan (VP)

The Validation Plan (VP) is produced to define the validation approach, describe the required activities, detail the acceptance criteria and list the deliverables and responsibilities. The VP specifies how flexible and scalable the validation approach will be which is derived from the outcome of activities in the concept phase.

System Overview

The system overview is a brief description of the system and includes:

- System identification
- Business processes the system supports
- Data managed by the system
- High-level functionality of the system and user interaction
- High-level schematic diagram of system architecture/hardware
- All interfaces to external systems
- How data is secured by physical or electronic means

The system overview may be incorporated into a section of the VP.

User Requirements Specification (URS)

The User Requirements Specification (URS) clearly and precisely states what the user wants the system to do, what attributes it should have and details any non-functional requirements and constraints. The following areas should be considered:

- Operational and data requirements
- Regulatory requirements including ERES
- Interfaces

- System access and security
- Data handling and reporting
- System capability
- Environmental health and safety
- Supplier support – documentation and testing

The most common mistake in generating a user requirement is that requirements are often combined. All requirements should be indexed and written one requirement per item. All requirements should be verifiable and unambiguous. The measurement or acceptance criteria for these requirements should be defined as part of the approved condition.

Functional Specification (FS)

The Functional Specification (FS) defines the full system functionality including how the user and business requirements are satisfied. It is the basis for system design, customization, development and testing. Supplier documentation should be leveraged wherever possible or referenced from the FS. It must be clear how the requirements are met from the URS and provide sufficient information to allow the design specification to be written.

The FS may be combined with the URS as a Functional Requirement Specification (FRS).

Configuration Specification (CS)

The Configuration Specification details the configuration parameters and how these settings address the requirements in the URS. This may be a standalone document or detailed in the FS.

Design Specification (DS)

This activity involves documenting both the hardware and software as a combined document (DS) or for larger systems as two separate specifications, Hardware Design Specification (HDS) and Software Design Specification (SDS).

It can be merged with the Functional Specification as the Functional Design Specification (FDS).

Design Review (DR)

Design Reviews (DR) are conducted to verify that the design conforms to required standards; the FS meets the requirements defined in the URS and that the requirements can be traced through the design documents in preparation for testing. The output from the risk assessment is also considered in the review process.

A DR report documents the outcome of the DR process.

Software Development

This is a process where source code is planned and written following pre-defined programming standards.

Code Review

Where applicable, a code review is performed to detect and fix coding errors before the system goes into formal testing. It is recommended that all critical functions are verified in this phase. It

verifies that the software has been developed following the design and programming standards have been followed.

Data Migration

A Data Migration Plan is created when a system requires data loading from an existing system. It describes the activities and deliverables required to select, remove, cleanse, migrate and verify all data to assure its security and integrity.

Data can be manually or automatically loaded/migrated, however, if any critical data has been manually entered, an evaluation should be carried out to ensure its correctness.

Testing

Testing is carried out to verify that installation and configuration have been conducted in line with specifications and that the functionality is challenged at the subsystem and system level. This verifies that system components perform their tasks separately, that the subsystems integrate correctly, and that the system meets the requirements and expectations of its users.

The testing approach is described in a test plan as either a section within the validation plan or as a standalone document. Where possible at each stage, any previous testing should be leveraged, which is defined in the plan. The plan also defines the different types and details the level of testing (e.g., installation, unit, system, acceptance) that will be required for a project. The results from the outcome of the risk assessment will define how precise the depth and rigour of testing shall be and the level of testing will be scaled appropriately. The plan will specify the test environment (development, test, or production) in which testing shall be performed, the use of any tools to be employed for testing and test data requirements.

The installation verification, functional verification and requirements verification testing documents are generated against pre-approved specifications. Test cases are written in test steps as instructions to be followed to test whether the system satisfies the defined acceptance criteria appropriate for the test level. The test steps are written in sufficient detail so that testing is repeatable with consistent results. A printed copy of the approved test case document is executed, and the test steps are annotated to record the test results. Verification against the expected result defines whether the test step is a pass or fail. Evidence produced during test execution (e.g., reports or screen prints) is attached to allow an independent review and approval of the results. Test results are reviewed, summarized, and approved as a standalone test report or as part of the executed document.

System Operating Procedures/User Manuals

System Operating Procedures should be written to provide clear unambiguous instructions to personnel as to the accepted process of completing a particular operation in a systematic, consistent and safe manner. User manuals should be leveraged wherever possible.

Training

Key users must be trained in the use of the system software, applications, and procedures as necessary for the development, maintenance, testing and support of the system.

System Support Plan

A System Support Plan defines the supporting organizations and procedures to support and maintain the quality/validation of the system during its operation phase.

Service Level Agreement (SLA)

A Service Level Agreement (SLA) documents a mutual agreement for the service provided between all parties. It should clearly define service, document and data ownership and ensure accountability, roles and responsibilities are established. The escalation process should be fully described along with the service performance criteria.

Handover

A plan should be written to define when the application will transition into the operation phase and how any disruption will be managed. The risk management process could be used in this process together with a backout plan. It should ensure that project and validation/verification deliverables are complete before handover.

System Release

When the system is ready to be released for routine use, a certification statement is created detailing the following:

- System name and version
- Date of release
- Department using the system
- The activities and deliverables relating to the release
- Restrictions on use (if any)
- Open incidents (if any)

Deployment Planning

Deployment activities include the installation, configuration, data migration and testing of the system and components on the final operating environment (production).

Validation Report (VR)

The Validation Report (VR) summarizes the activities carried out during the project, describes any deviations, with justification, from the Validation Plan (VP), lists any limitations or restrictions on use, summarizes any incidents and details any outstanding and corrective actions.

A certification statement concludes whether the validation was successful or not and approves or declines the system for its intended routine use.

An Interim Validation Report may be issued if all post-go-live activities are not complete.

Operation Phase

The computer system is now in operation. For it to maintain its validated status, all aspects of the system and operating environment must be kept in a documented state of control. The following activities will assist in this phase.

Backup and Restore

Backup and restore is a routine process consisting of copying software, data and electronic records to a separate safe and secure area. This information is protected, available and when required, able to be restored, uncorrupted in its original format.

Backup and restore is not the same as the archiving and retrieval processes.

Continuity Planning and Testing/Disaster Recovery

The continuity plan defines the approach to test all or part of a system's restoration process. This verifies the activities required to get a system or its parts in an operating condition again in the event of a disaster.

Periodic continuity testing should be conducted as a tabletop or full test to verify recovery processes are up to date. A schedule is created to detail the test type and frequency depending on system criticality and risk.

Periodic Review

The cumulative effect of changes to a system could affect its validated status. Periodic reviews are performed to ensure that the computer system remains within both company and regulatory compliance and is fit for its intended use. The review evaluates the compliance status of the entire system and plans any required corrective action activities.

The frequency of review depends on such things as system criticality, risk, business impact and complexity; however, the frequency interval is generally not greater than 3 years.

Data Archive and Retrieval

Data archiving is the process of removing data and electronic records that are no longer actively used to a separate, secure data storage area for long-term retention. Data that must be retained for regulatory compliance has to be archived and be available for retrieval when required.

Records retention requirements should also be considered for the protection, preservation, and confidentiality of electronic records, including their associated audit trail information.

Archiving and retrieval are not the same as the backup and restore processes.

Retirement Phase

Decommissioning

A decommissioning plan must be prepared for systems that are to be retired from operational service so that the process is documented and controlled.

Assessment is required with regards to the archiving of data and records retention requirements, along with any hardware disposal.

Multi-Phase

Requirements Traceability

Traceability must be documented to identify the connection between the results of the risk assessment, via the requirements specification, design and through all testing to individual test cases.

Change Management

The change management process defines the requirements for assessing, documenting, and managing changes to ensure systems remain validated and applies to software, hardware, configuration data and documentation.

The process requires all planned and unplanned changes to be planned, assessed, executed, and closed in a controlled and compliant manner.

Project change control is used to manage changes made to any approved primary design documents, project scope changes or changes that will affect product quality, patient safety, data integrity, project cost or schedule.

Incident/Deviation Management

The incident/deviation management process defines the requirements for managing incidents/deviations for the entire system lifecycle. It details the recording, analysing, resolution and closure of faults, anomalies and problems that have been identified during the project phase, testing and operation of the system.

Incident logs should be created to allow the collection and tracking of incidents.

Document Management

The document management process defines the lifecycle controls for documentation including the creation, review, approval, storage, archiving and distribution of documents. It describes how documents are classified, named, numbered, and maintained, and also the mechanism for updating them.

It applies to both hard copy (paper) and soft copy (electronic) documents.

Configuration Management

The configuration management process defines the identification, control and status for configuration items (e.g., software, objects) which are under change and version control; as well as the controls, procedures, tools and processes to manage the configuration modifications.

Access and Security Management

The access and security management process define the requirements for the security and integrity of a system. Physical and logical security protection mechanisms should secure the system and data against deliberate or accidental loss, damage or unauthorized change.

Access requests and permissions should be defined with regard to the initiation, authorization, amending, revoking, recording, and auditing of access rights.

Validation Deliverables Checklist

Deliverable	Required? (Yes / No)	Complete? (x / ✓)
I. Concept Phase		
System Software and Hardware Categorization		
GxP Impact Assessment		
Electronic Records and Electronic Signatures Assessment		
II. Project Phase		
Supplier Assessment		
Risk Management		
Initial Risk Assessment		
Functional Risk Assessment		
Validation Plan		
System Overview		
User Requirements Specification		
Functional Specification		
Configuration Specification		
Design Specification		
Functional Design Specification		
Hardware Design Specification		
Software Design Specification		

Deliverable	Required? (Yes / No)	Complete? (x / ✓)
Design Review		
Software Development		
Programming Standards		
Code Review		
Data Migration		
Test Plan		
Factory Acceptance Testing Protocol / Report		
Installation Qualification Protocol / Report		
Unit and Integration Testing Protocol / Report		
System Test Protocol / Report		
Operational Qualification Protocol / Report		
Acceptance Test Protocol / Report		
Performance Qualification Protocol / Report		
System Operating Procedures / User Manuals		
Training		
System Support Plan		
Service Level Agreement (SLA)		
Handover		
System Release		
Deployment Planning		
Validation Report		
III. Operation Phase		
Backup and Restore		
Continuity Planning / Testing / Disaster Recovery		

Deliverable	Required? (Yes / No)	Complete? (x / ✓)
Periodic Review		
Data Archive & Retrieval		
IV. Retirement Phase		
Decommissioning Plan / Report		
V. Multi-Phase		
Requirements Traceability		
Change Management		
Incident / Deviation Management		
Document Management		
Configuration Management		
Access and Security Management		

References

ISPE GAMP 5, 2008, "A Risk-Based Approach to Compliant GxP Computerized Systems".

Sources

Links used within this document are prone to change. Please refer to the appropriate source for the most recent information. We endeavour to keep an up-to-date record of information at www.pharmout.net

PharmOut is an ISO 9001 certified international GMP consultancy serving the pharmaceutical, medical device and veterinary industries, as well as related hospital and pharmacy operations.

PharmOut specialises in PIC/S, WHO, United States FDA, European EMA, and Australian TGA GMP consulting, architecture, engineering, design, project management, training, validation, continuous improvement and regulatory services.

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